



**TECHNICAL DATA SHEET**

**PRODUCT DESCRIPTION**

Two pack vinyl etch primer for pre-treatment of ferrous and non-ferrous metal except lead. It is designed only as a key coat and must be overcoated within the recommended time frame. Suitable anti-corrosive primer for a wide range of substrates including steel and non-ferrous metals such as zinc, copper, bronze and aluminium.

**PRODUCT INFORMATION**

**Wet Film Thickness** : 40 microns  
**Dry Film Thickness** : 12 microns  
**Aged Recoat** : Sand surface  
**Pot Life** :4 hrs @ 30°C  
**Equipment Cleaner** :Epoxy Thinner T500  
**Finish** :Matt dark green

**DIRECTIONS FOR USE**

**Usage**

Product designed for application by spray, roller or brush.

**Airless Spray: Not recommended**  
**Conventional Spray Pot Pressure**  
**40 to 60 PSI**

**Coverage**

12.5 sq.m/L

**Mixing Ratio**

4 to 1 by volume

**Recoating time**

2-4 hours

**Thinner**

Not required

**Curing Time**

2 Hours Touch Dry, Full Cure 8 hours

**Pack Sizes**

500ML, 5 litres

**QUICK TIPS**

**Health and Safety**

Provide adequate ventilation during use. Avoid contact with skin and eyes. Avoid breathing dust vapour or spray. Wear eye protection and gloves during use.

**RECOMMENDED SPRAY GUN SETUP: N/A**

N/A

**CONTACT US  
 TODAY  
 FOR PAINT ESTIMATES  
 AND TECHNICAL ADVICE**

