MATERIAL SAFETY DATA SHEET

PRODUCTNAME	•	OceanMaster Universal Primer Base Gre	v
INODUCIININE	•	Geounniaster Chiversul Finner Buse Gre	J

SECTION I - MANUFACTURER IDENTIFICATION

MANUFACTURER'S NAME	: Oceanic Link Pte Ltd
ADDRESS	: 196 Pandan Loop, Pantech Industrial Complex
	#01-17 Singapore 639027
CONTACT NO.	: 68622383
DATE PREPARED	: 2 August 2012
REVISION	: 00

SECTION II - HAZARDOUS INGREDIENTS / IDENTITY INFORMATION

Hazardous components ************************************	CAS NO. *************	% by weight **********	OSHA (ppm) *********
Epoxy Resin	025036-25-3	< 25%	100
Dibutylphatalate	84-74-2	< 2%	NE
Xylene	1330-20-7	< 15%	100
Propylene Glycol Monomethyl Ether	107-98-2	< 5%	150
Magnesium Silicate	14807-96-6	< 25%	0.1
Silicate	14808-60-7	< 25%	0.1
NonylPhenol	25154-53-3	< 2.0%	NE
*****	******	*****	*****

NE: Not established

SECTION III - PHYSICAL AND CHEMICAL PROPERTIES

0.92 +/-0.02
70 - 75 KU
Insoluble
29 ° C

SECTION IV - FIRE & EXPLOSION HAZARD DATA

EXTINGUISHING MEDIA: CO₂, foam, dry powder; in cases of larger fires, water spray should be used.

FIRE AND EXPLOSION HAZARDS:

Flashback along vapour trial may occur. This material may be ignited by heat, sparks, flame or static electricity. Close containers may explode when exposed to extreme heat.

FIRE FIGHTING PROCEDURES:

The use of a self-contained breathing apparatus is recommended for fire fighters. Water spray may be useful in minimizing vapors and cooling containers exposed to heat and flame. Avoid spreading burning liquid with water used for cooling purposes.

SECTION V - REACTIVITY DATA

Stable under normal conditions. Avoid peroxides, strong acids, amines and strong oxidizers. Hazardous decomposition products such as toxic gases and vapors such as oxides of carbon may be released in a fire. Hazardous polymerization will not occur.

SECTION VI - HEALTH HAZARD DATA

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Inhalation of excessive concentrations of vapors or mists may cause headache, dizziness and drowsiness.

FIRST AID: Remove to fresh air. Restore breathing. Treat symptomatically. Consult a physician.

SKIN CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May cause irritation. Prolonged or repeated contact may cause sensitization.

FIRST AID: Remove contaminated clothing. Wash affected areas thoroughly with soap and water. Consult a physician if irritation persists.

EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

This product is a severe eye irritant. Direct contact with the liquid or exposure to its vapors or mists may cause burning, tearing, redness and swelling.

FIRST AID: Flush immediately with large amounts of water for at least 15 minutes. Take to physician for medical treatment.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May cause nausea, headaches and dizziness. May cause droplets to enter the lungs with the risk of getting pneumonia.

FIRST AID: Drink 1 to 2 glasses of water to dilute. Do not induce vomiting. Consult physician or poison control center immediately. Treat symptomatically.

SECTION VII – TOXICOLOGICAL INFORMATION

Xylene:

TLV: 100 ppm TDL: Ihl-cac LCLo: 8000 ppm/4H; Ipr-rat LDLo: 2000 mg/kg; scu-rat LDLo: 5000 mg/kg

Propylene Glycol Monomethyl Ether

Eye: The degree of irritation was insufficient to warrant labeling as an eye irritation.

Skin: The degree of irritation was insufficient to warrant labeling as an skin irritation.

Reproductive/Developmental Toxicity: Studies on pregnant animals have indicated that this solvent is not teratogenic (did not cause malformations in the offspring). Studies in laborary animals have shown no effects on fertility in the following species:mice.

Epoxy Resin

Skin: The dermal LD50 has not been determined.

Ingestion: Based on information for the components, the LD50 for rats is expected to be > 2000mg/kg. Mutagenicity: Results of in vitro ('Test tube') and in vivo mutagenicity tests on xylene have been negative. Some similar resins have shown mutagenic activity in the vitro ('Test tube') mutagenicity tests, while other have not.

Dibutylphatalate:

Acute toxicity LD_{50} (oral/rat): >8000 mg/kg LD_{50} (dermal/rabbit): >20000 mg/kg Primary skin irritation/rabbit/OECD test: Non-irritant. Primary mucous membrance irritation/rabbits eyes/ OECD test; Non-irritant. Sensitization No sensitizing effect (Maximization test). Reproduction toxicity Reproduction toxicity tested in vivo: rat, mouse. After oral administration, teratogenic effect, risk of impaired fertility only after administration of very high doses of the substance.

Silicate:

Extended exposure to dust concentrations higher than the TLV values for respirable free quartz can possibly lead to development of silicosis. There is no acute toxicity The oral in take of quartz is not hazardous.

NonylPhenol:

LD₅₀ (oral, rat): 1900 mg/kg Lit (1) LD₅₀ (dermal, rabbit): 2140 mg/kg Lit (2) Skin: corrosive (burn within 60 minutes/OECD test 404) Lit (1) Sensitization (Magnesium/Kilgman): Not sensitizing. Lit (1) Eyes: Moderately irritating, irreversible damage possible. Lit (1) Lit (1): HULS investigation. Lit (2): RTECS 07/89

SECTION VIII- TRANSPORT INFORMATION

H.S. Code: 320890 U.N Class: 3

SECTION IX - SPILL OR LEAK PROCEDURES

IN CASE OF SPILL OR LEAK:

Remove all sources of ignition (flames, hot surfaces and electrical static, or frictional sparks). Avoid breathing vapours, ventilate area. Remove with inert absorbent and non-sparking tools.

DISPOSAL METHOD:

Whatever cannot be saved for recovery may be burned in an approved incinerator or disposed in an approved waste facility. Ensure compliance with local, state and federal regulations.

SECTION X- SAFE HANDLING AND USE INFORMATION

Wear suitable protective clothing, protective gloves (made of PVC or rubber) and protective goggles/mask. Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended. In case of hypersensitivity of the respiratory tract (e.g. asthmatics and those who suffer from chronic bronchitis), it is inadvisable to work with the product.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work. Keep working clothes separate. Take off immediately all contaminated clothing.

SECTION XI- SPECIAL PRECAUTIONS

HANDLING AND STORAGE

Keep container dry and tightly closed in a cool and well-ventilated place. Avoid exposure to temperature above 50°C. Ensure adequate ventilation or exhaust ventilation in the working area. Exhaust ventilation necessary if product is sprayed. Avoid contact with skin and eyes.

Provide adequate ventilation and if necessary, air extraction in working areas. Explosion protection required.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

MATERIAL SAFETY DATA SHEET

PRODUCT NAME

: OceanMaster Universal Primer Hardener

SECTION I - MANUFACTURER IDENTIFICATION

MANUFACTURER'S NAME	: Oceanic Link Pte Ltd
ADDRESS	: 196 Pandan Loop, Pantech Industrial Complex
	#01-17 Singapore 639027
CONTACT NO.	: 68622383
DATE PREPARED	: 2 August 2012
REVISION	: 00

SECTION II - HAZARDOUS INGREDIENTS / IDENTITY INFORMATION

Hazardous components	CAS NO.	% by weight	OSHA(ppm)
****	* * * * * * * * * * * * * * * * * * *	****	*****
Xylene	1330-20-7	< 35%	100
Isobutyl alcohol	78-83-1	< 25%	100
Epoxy Resin	025036-25-3	< 25%	100
Tris-2,4,6-(Dimethylaminomethyl) Phenol	90-72-2	< 5%	NE
Triethylenetetramine	112-24-3	< 30%	NE
Triethylenetetramine	112-24-3	< 30%	NE

SECTION III - PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity @ 25°C	:	0.92 - 0.94
Viscosity @ 25°C	:	55 - 60 KU
Colour	:	Clear, yellowish
Odour	:	Likes amines
Solubility in water	:	Fractional
Flash point	:	28°C

SECTION IV - FIRE & EXPLOSION HAZARD DATA

EXTINGUISHING MEDIA: CO₂, foam, dry powder; in cases of larger fires, water spray should be used.

FIRE AND EXPLOSION HAZARDS:

Flashback along vapour trial may occur. This material may be ignited by heat, sparks, flame or static electricity. Close containers may explode when exposed to extreme heat.

FIRE FIGHTING PROCEDURES:

The use of a self-contained breathing apparatus is recommended for fire fighters. Water spray may be useful in minimizing vapors and cooling containers exposed to heat and flame. Avoid spreading burning liquid with water used for cooling purposes.

SECTION V - REACTIVITY DATA

Stable under normal conditions. Avoid peroxides, strong acids, amines and strong oxidizers. Hazardous decomposition products such as toxic gases and vapors such as oxides of carbon may be released in a fire.

Hazardous polymerization will not occur.

SECTION VI - HEALTH HAZARD DATA

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Inhalation of excessive concentrations of vapors or mists may cause headache, dizziness and drowsiness.

FIRST AID:

Remove to fresh air. Restore breathing. Treat symptomatically. Consult a physician.

SKIN CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May cause irritation. Prolonged or repeated contact may cause sensitization.

FIRST AID:

Remove contaminated clothing. Wash affected areas thoroughly with soap and water. Consult a physician if irritation persists.

EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

This product is a severe eye irritant. Direct contact with the liquid or exposure to its vapors or mists may cause burning, tearing, redness and swelling.

FIRST AID:

Flush immediately with large amounts of water for at least 15 minutes. Take to physician for medical treatment.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

May cause nausea, headaches and dizziness. May cause droplets to enter the lungs with the risk of getting pneumonia.

FIRST AID:

Drink 1 to 2 glasses of water to dilute. Do not induce vomiting. Consult physician or poison control center immediately. Treat symptomatically.

SECTION VII – TOXICOLOGICAL INFORMATION

Xylene:

TLV: 100 ppm TDL: Ihl-cac LCLo: 8000 ppm/4H; Ipr-rat LDLo: 2000 mg/kg; scu-rat LDLo: 5000 mg/kg

Iso Butyl Alcohol:

PEL (Long term): 50 ppm

Tris-2, 4, 6-(Dimethylaminomethyl) Phenol:

Acute oral toxicity (LD_{50}, rat) : 1670 mg/kg Acute dermal toxicity $(LD_{50}, rabbit)$: >1400 mg/kg (estimate) Acute inhalation toxicity (LC_{50}, rat) : No data Other acute effects: No data Irritation effect data Corrosive to the eyes of rabbit. Severe irritant to the skin of a rabbit. Chronic/subchronic data Subchronic exposure in the test animals has caused abnormalities in: Central nervous system. The product does not cause sensitization.

Epoxy Resin:

Skin: The dermal LD_{50} has not been determined. Ingestion: Based on information for the components, the LD_{50} for rats is expected to be >2000mg/kg. Mutagenicity: Results of in vitro ('Test tube') and in vivo mutagenicity tests on xylene have been negative. Some similar resins have shown mutagenic activity in the vitro ('Test tube') mutagenicity tests, while others have not.

Triethylenetetramine

Acute toxicity (lethal doses) LD50 oral, rat : >5000 mg/kg Eye irritation, rabbit: Irritating Skin irritation dermal rabbit: Irritating.Sensitization dermal, guinea pig: Causes sensitization.

SECTION VIII- TRANSPORT INFORMATION

H.S. Code: 320890 UN Class: 3

SECTION IX - SPILL OR LEAK PROCEDURES

IN CASE OF SPILL OR LEAK:

Remove all sources of ignition (flames, hot surfaces and electrical static or frictional sparks). Avoid breathing vapours, ventilate area. Remove with inert absorbent and non-sparking tools.

DISPOSAL METHOD:

Whatever cannot be saved for recovery may be burned in an approved incinerator or disposed in an approved waste facility. Ensure compliance with local, state and federal regulations.

SECTION X-SAFE HANDLING AND USE INFORMATION

Wear suitable protective clothing, protective gloves (made of PVC or rubber) and protective goggles/mask. Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.

In case of hypersensitivity of the respiratory tract (e.g. asthmatics and those who suffer from chronic bronchitis), it is inadvisable to work with the product.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work. Keep working clothes separate. Take off immediately all contaminated clothing.

SECTION XI- SPECIAL PRECAUTIONS

HANDLING AND STORAGE

Keep container dry and tightly closed in a cool and well-ventilated place. Avoid exposure to temperature above 50°C. Ensure adequate ventilation or exhaust ventilation in the working area. Exhaust ventilation necessary if product is sprayed. Avoid contact with skin and eyes.

Provide adequate ventilation and if necessary, air extraction in working areas. Explosion protection required.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.